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ROBOTIC ACCESSORS (each Row)  
102  
HORIZONTAL ARRAY TRAYS  
101  
GUIDE RAILS FOR TRAYS & ROBOTS  
103

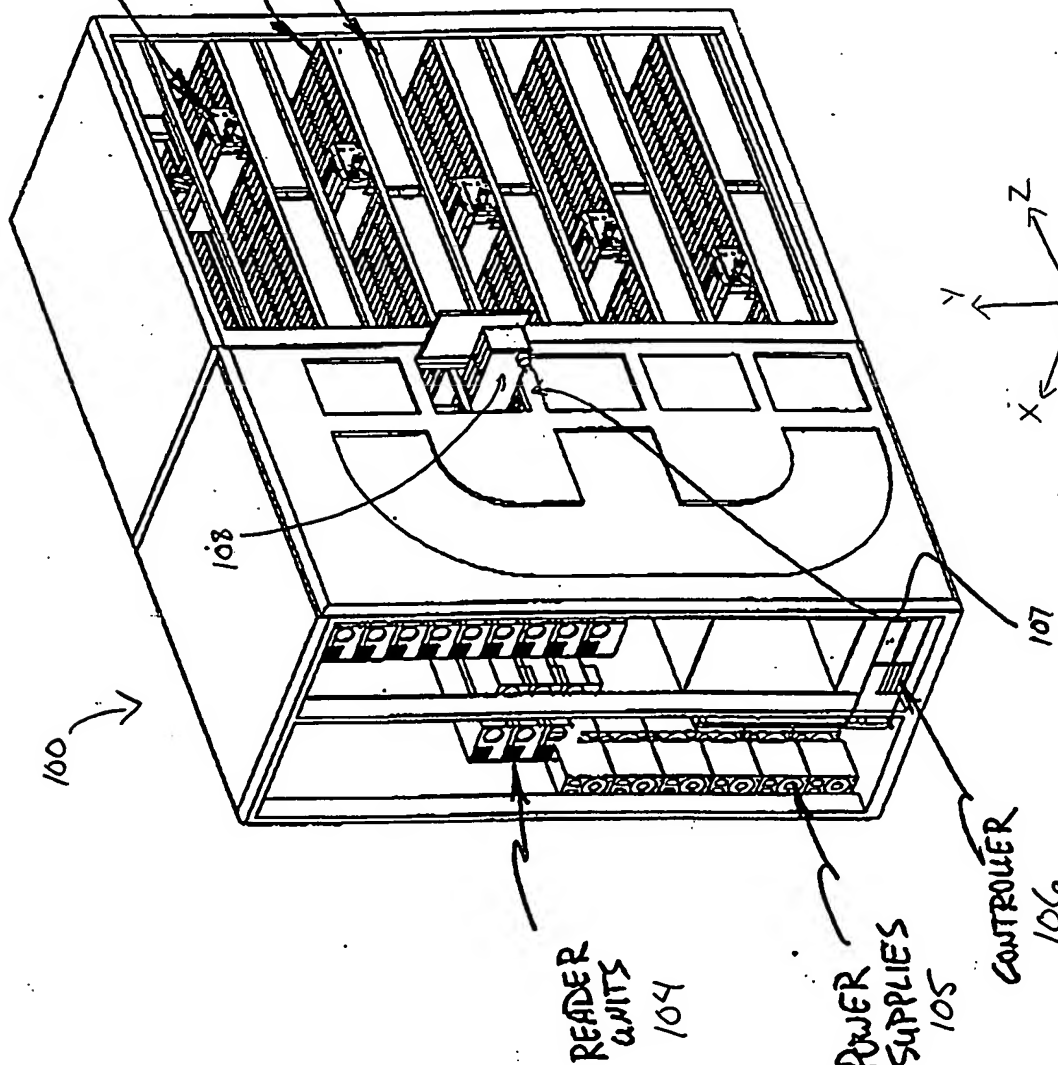


Figure 1

Campbell et al.  
2001-120-TAP  
Library Capacity Scaling by Incremental Addition of Horizontal Storage Trays  
Page 1 of 8

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875  
HCS

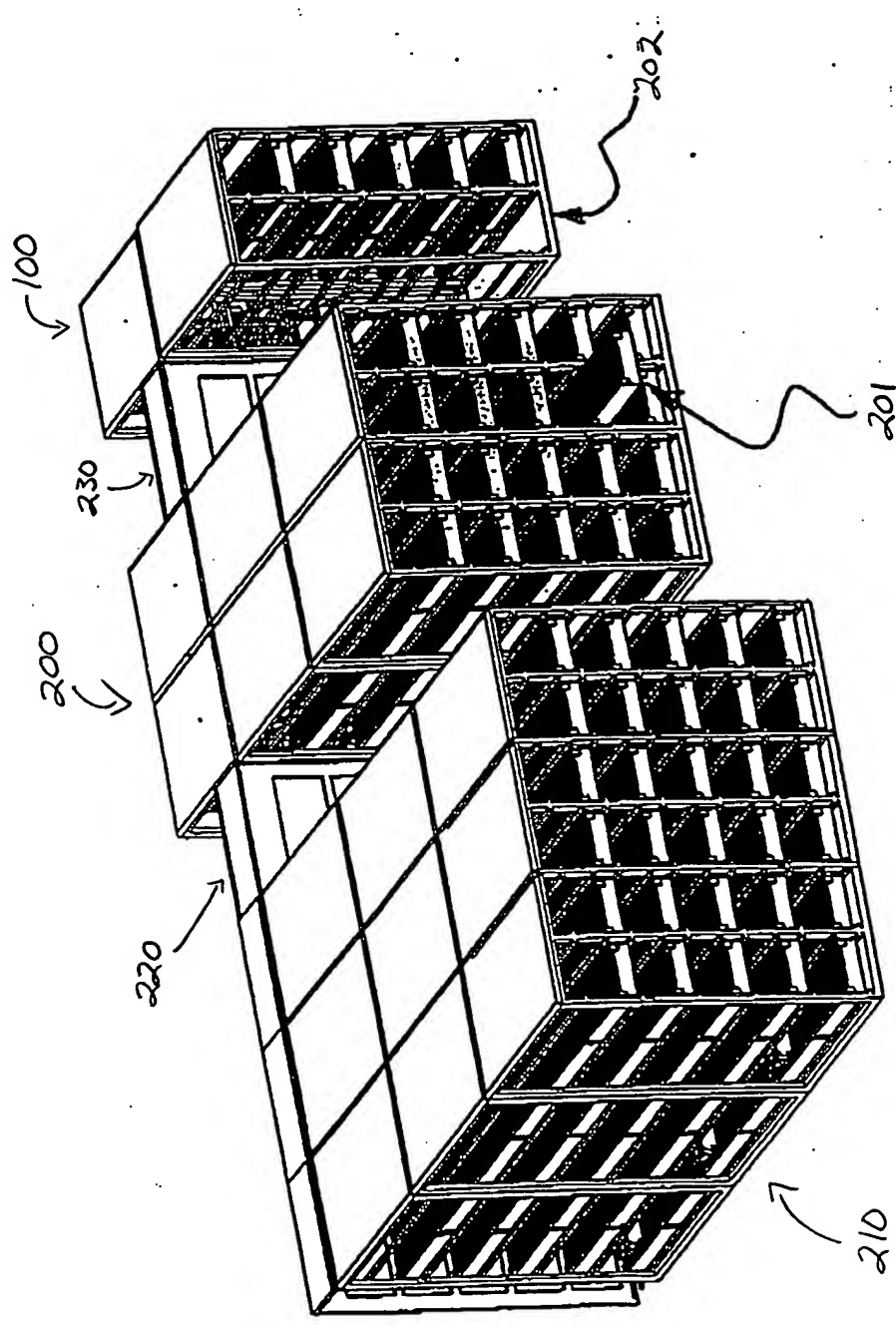


Fig. 2

Figure 2

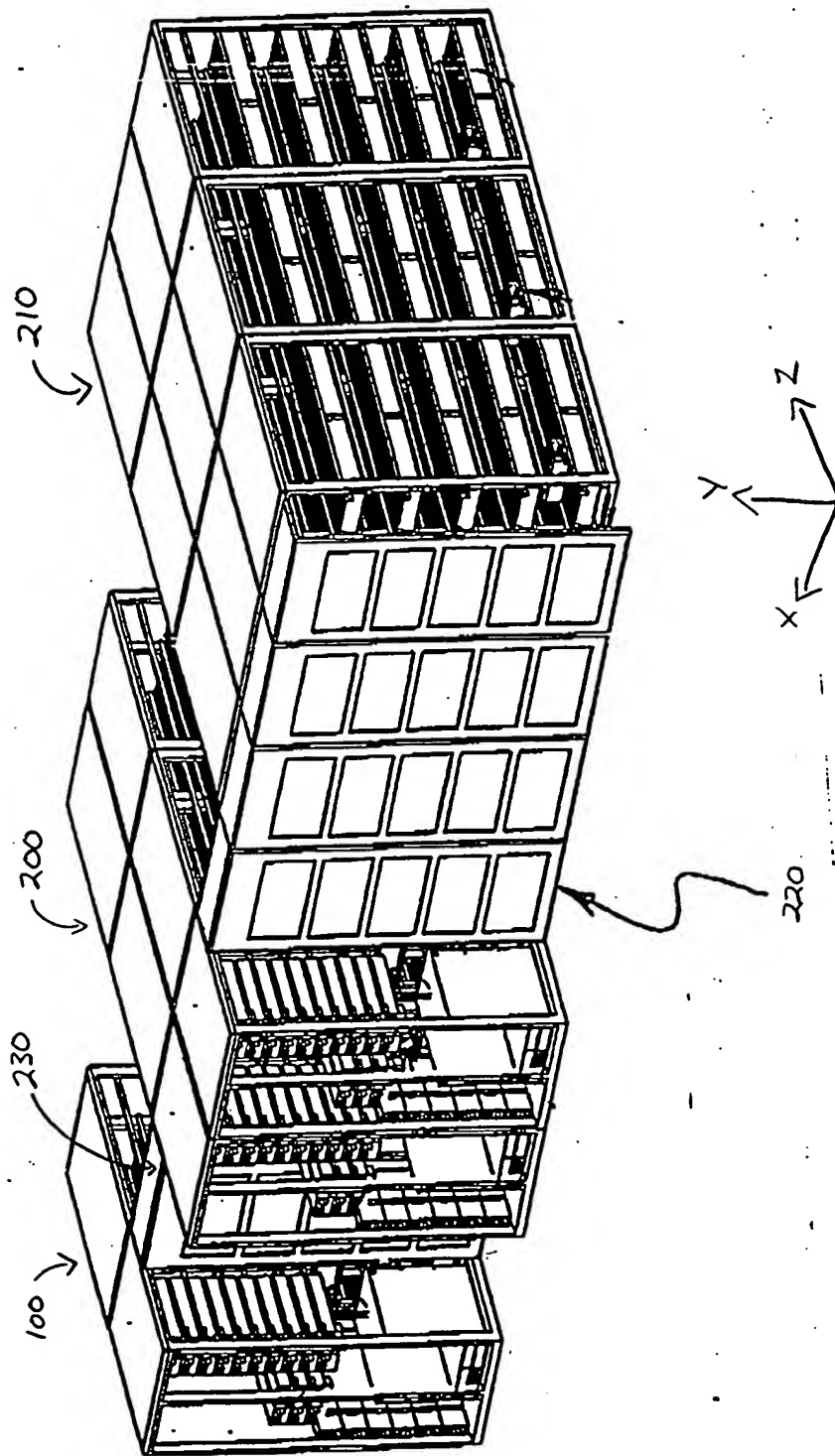


Figure 3

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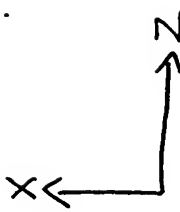
Figure 4

Campbell et al.

2001-120-TAP

Library Capacity Scaling by Incremental Addition of Horizontal Storage Trays

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# FIG. 5 SIDE VIEW

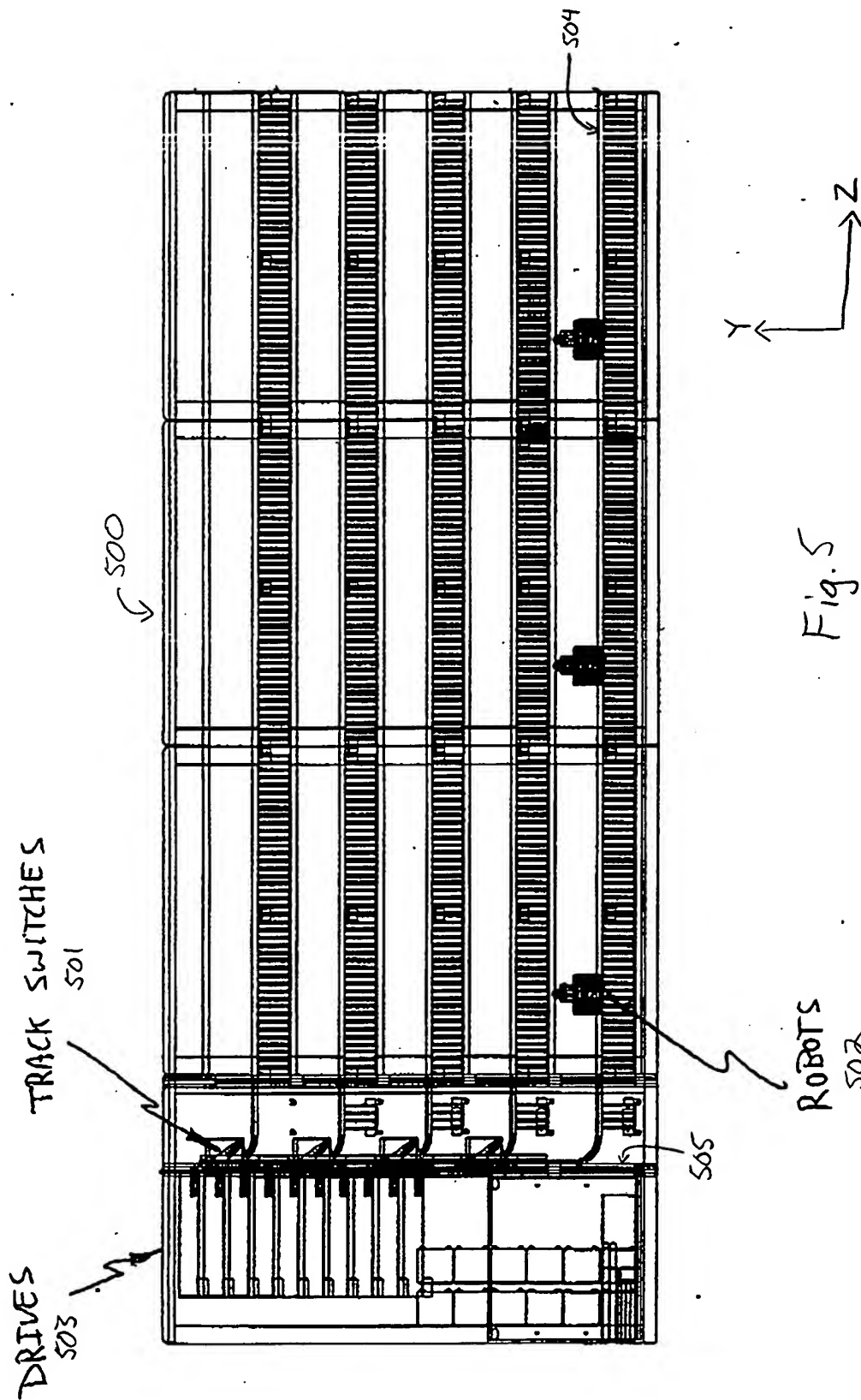
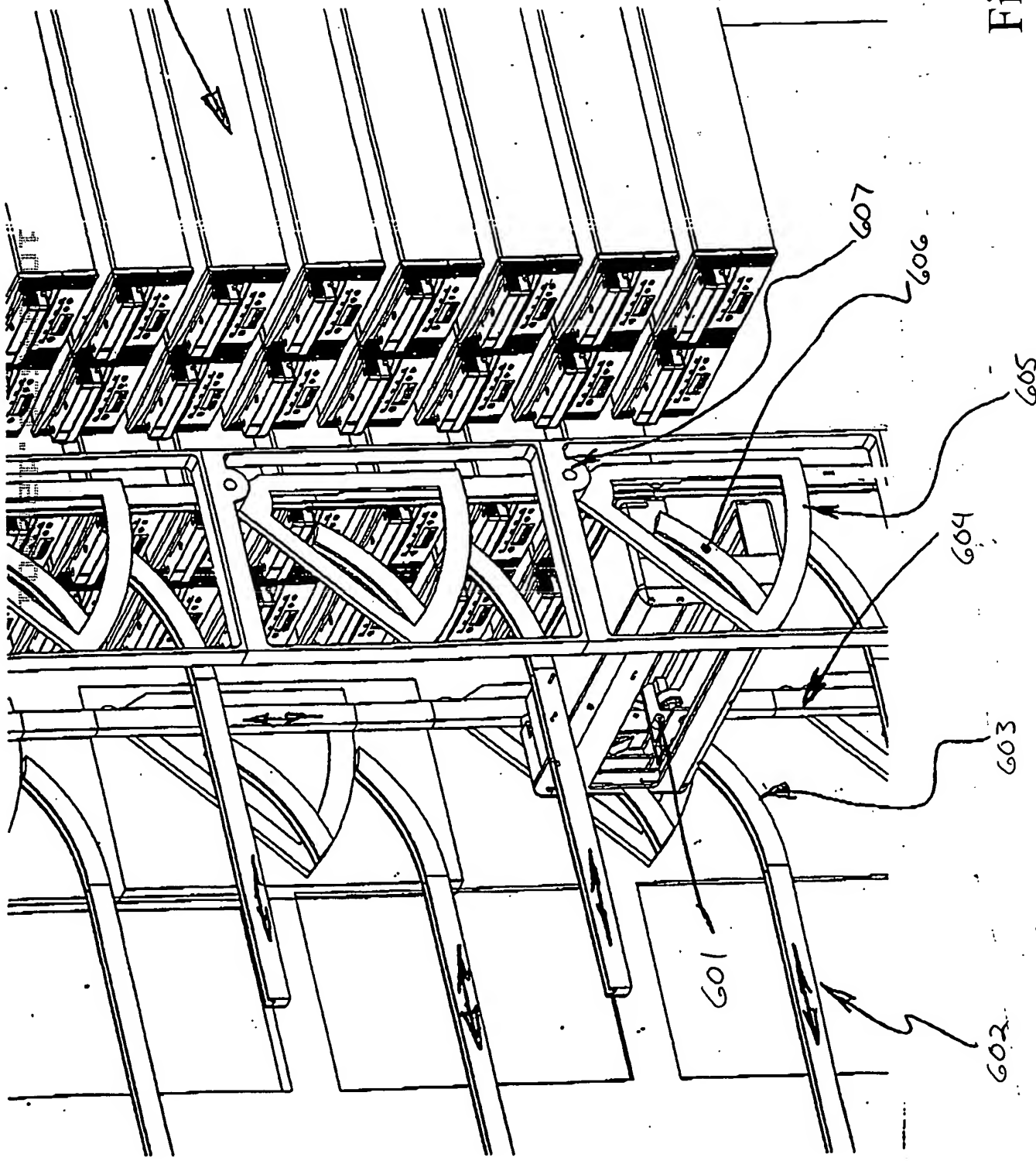


Fig. 5

Figure 5



TAPE  
READER  
UNITS  
608

Fig. 6

Figure 6

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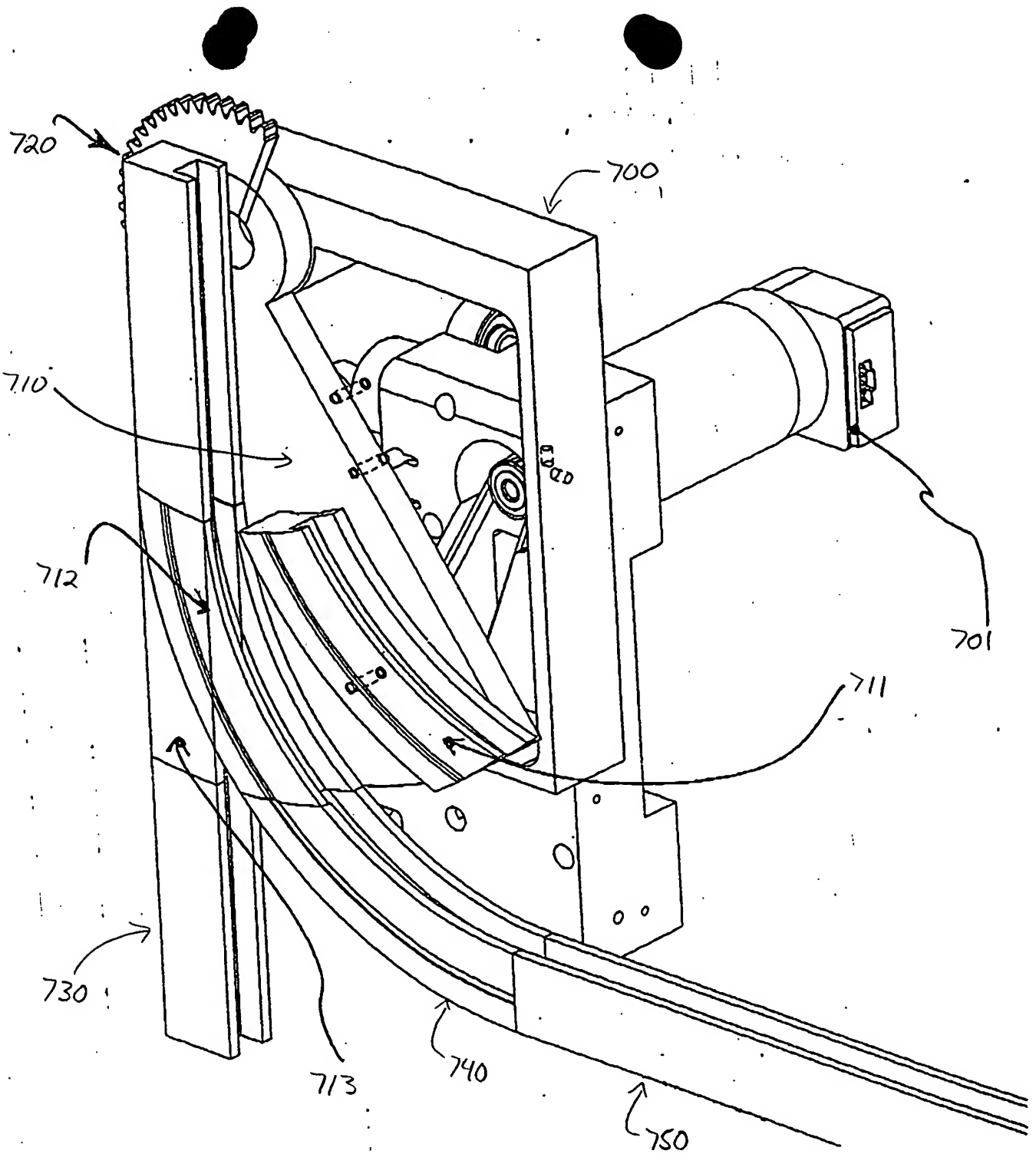


Figure 7

Campbell et al.  
2001-120-TAP

Library Capacity Scaling by Incremental Addition of Horizontal Storage Trays  
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OUTER ROUTE GUIDE TRACKS  
801

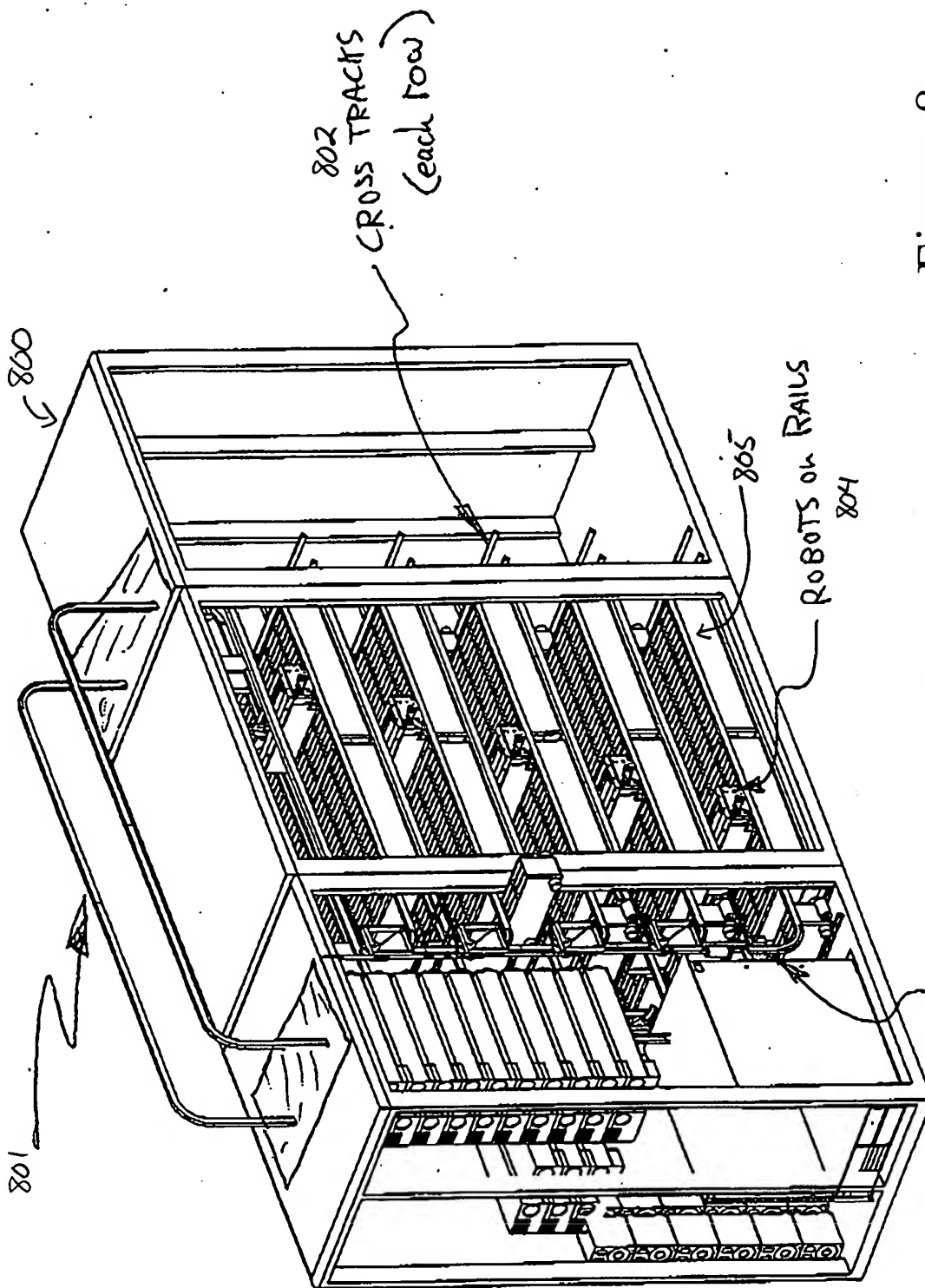


Figure 8